

Method statement for pulling belt on with a winch

1. After following daily procedure list.
2. Mount roll of belt on stands (see lifting risk assessment and method statement).
3. Position winch and secure to agreed anchor points.
4. Feed rope around conveyor.
 - (a) Rope to be fed around by means of access platforms driven and operated by approved drivers.
5. Attach rope to winch.
6. Attach rope to belt by means of pulling plate which is bolted into belt end.
7. Remove any unnecessary persons from area.
8. Ensure all permits are valid and up to date.
9. Proceed to pull belt onto conveyor with one man watching roll, one man watching belt end and one man on the winch.
10. When belt is pulled on, clamp off and continue with vulcanizing procedure.