

## **METHOD STATEMENT AND RISK ASSESSMENT FOR**

### **REMOVAL OF ROLLER TRANSOMS RE: SPACING FEED BOOTS & REPLACEMENT OF FEED BOOT FRAME WORK**

**SITE:**

**CONVEYORS:**

On arrival at site sign in visitors/contractors book.

See shift manager to isolate equipment to be worked on.

Wearing standard PPE of: Overalls, safety boots, hard hat, appropriate gloves and eye protection proceed to isolated plant.

Check plant number before starting work.

Remove guards and mark for drilling.

Remove bolts to the existing transoms and lift out.

Mark for new fixings and using a mag drill, drill holes in structure for fixing the feedboot .

Remove damaged section of the feedboot frame support and replace with new.

Remove fixings and slide next feedboot down to the correct position.

Repeat until all feedboots are in the correct position.

Adjust universal feedboot wings to correct position, drill using 110v pistol drill and insert fixing to hold position, tighten adjustment fixings. Repeat until all are correct.

Replace skirt rubber and secure.

#### **RISKS**

#### **MINIMISED BY**

Flying debris

Eye protection

Trap/bruises injury to hands & feet

Wearing suitable gloves & safety boots

Electric shock

Equipment tested

Back injuries

Correct lifting posture and enough manpower. The use of lifting equipment