

**WORK / SAFE JOB RISK ASSESSMENT**

**VULCANSING A CONVEYOR BELT**

<b>RISK</b>	<b>Y/N</b>	<b>HAZARD</b>	<b>CONTROLLED</b>	<b>REMAING RISK</b>		
1. coming into contact with moving machinery	<b>Y</b>	<b>Vehicle movement around site</b>	<b>Hi-vis and be aware</b>	L	M	H
2.being hit by a flying object	<b>N</b>			L	M	H
3. being hit by a falling object	<b>Y</b>	<b>Other contractors</b>	Remove from area whilst vulcanizing is being carried out	L	M	H
4.being struck by a vehicle	<b>Y</b>	<b>Site traffic</b>	<b>Hi-vis and be aware</b>	L	M	H
5.striking against a fixed object	<b>Y</b>	<b>Conveyor</b>	PPE and awareness	L	M	H
6.being cut	<b>Y</b>	<b>Knives</b>	PPE and gloves	L	M	H
7.a manual handling injury	<b>Y</b>	<b>Lifting</b>	Correct lifting techniques and get help	L	M	H
8.falling	<b>N</b>			L	M	H
9.tripping/slipping	<b>Y</b>	<b>Site conditions</b>	PPE and awareness	L	M	H
10.pressurised systems(fluids, air etc)	<b>Y</b>	<b>Hydraulic and air pressure systems</b>	<b>Correct use of press</b>	L	M	H
11.being trapped under something	<b>N</b>			L	M	H
12. drowning suffocating	<b>N</b>			L	M	H
13. exposure to harmful substances	<b>Y</b>	<b>Glue and vulcanizing materials</b>	<b>Comply with COSHH</b>	L	M	H
14. exposure to heat or hot surfaces	<b>Y</b>	<b>Vulcanizing press</b>	PPE and gloves	L	M	H
15. exposure to noise	<b>N</b>			L	M	H
16. exposure to vibration (HAVS)	<b>N</b>			L	M	H
17.something exploding or catching fire	<b>Y</b>	<b>Glue</b>	<b>Comply with COSHH</b>	L	M	H
18.electrocution	<b>Y</b>	<b>Press</b>	<b>PAT tested</b>	L	M	H
19. emitting dust,fumes,particles or gasses	<b>N</b>			L	M	H
20. generating waste	<b>Y</b>	<b>Belt ends</b>	Appropriate skips	L	M	H
21. spillage to ground, drains or watercourses	<b>N</b>			L	M	H
22.neighbourhood nuisance	<b>N</b>			L	M	H

If the risk remains **high**, the work mustn't proceed without reference to your site representative  
Identify which (if any) **SPECIAL RISK PERMITS** are required for this work (circle as appropriate)

Hot work	Y/N	Removal of handrails or flooring	Y/N	Coffined space entry	Y/N
Procedure override	Y/N	Breaking a surface	Y/N	Working on unguarded machinery	Y/N

Risk assessment agreed with		Date	time
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